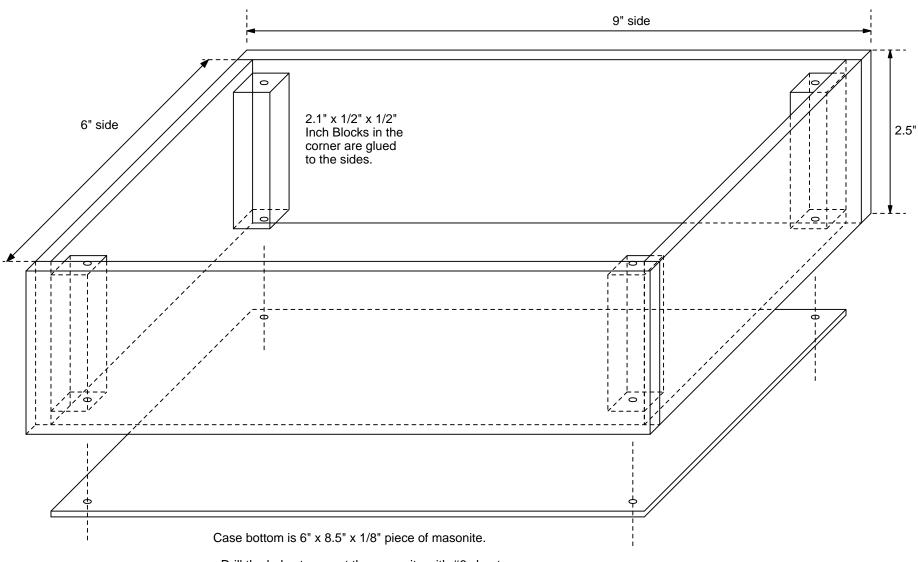
Isometric View

6" x 8.5" aluminum control panel goes on top.



Drill the holes to mount the masonite with #6 sheet metal screws using the top panel as a template.